

PowerSorb[™] 328 UV Absorber

Introduction	-	er of ultraviolet radiation and has a high nical energy absorbed in the ultraviolet ly.
Chemical Name	2-(2'-Hydroxy-3',5'-di-t-amylphenyl)b 2-(2H-Benzotriazol-2-yl)-4,6-ditertpe	
CAS Number	25973-55-1	
EINECS Number	247-384-8	
Chemical Structure	N N H ₃ C	—СН ₃ СН ₃ —СН ₃
Chemical Formula	$C_{22}H_{29}N_{3}O$	
Molecular Weight	352	
Physical Properties	Appearance	Pale yellow powder
	Specific Gravity [20°C]	1.17
	Melting Point (°C)	79-83
	Boiling Point (°C)	477.8
	Flash Point (°C)	229
	Vapour Pressure (25°C, Pa)	4.3E-9
	Volatile Loss (%)	Max.0.5
	Color of Solution 460nm (%)	Min.97
	Color of Solution 500nm (%)	Min.98
	Ash (%)	Max.0.1

Solubility

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Purity (%)	Min.99	
	% w/w	
Solubility [20°C]		
Acetone	6	
Benzene	39	
Butyl Carbitol	3.5	
Butanol	2.5	
Butyl acetate	15	
Chloroform	44	
Cyclohexane	56	
Dichloromethane	56	
Ethanol	0.6	
Ethyl acetate	20	
Ethyl glycol	4	
n-Hexane	16	
MEK	14	
Methanol	0.4	
Methyl ethyl ketone	24	
Mineral spirits	14	
Styrene	34	
Water	<0.01	
Xylene	34	

Benefits & Applications PowerSorb[™] 328 features strong UV absorption, low initial color, good solubility in plasticizers and monomers, moderately low volatility, and excellent compatibility in a wide variety of substrates.

PowerSorb[™] 328 can be used in combination with phenolic & phosphite antioxidants, and HALS to optimize performance in outdoor use.

PowerSorb[™] 328 is suitable for use in polyolefins, PVC, styrene homo and copolymers, ABS, acrylic polymers, unsaturated polyesters, thermoplastic urethanes, moisture cured polyurethanes, polyacetals, polyvinylbutyral, two component epoxies and urethanes, oil alkyds and thermosetting acrylic enamels.



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Handling & Storage	In accordance with good industrial practice, handle with care and avoid unnecessary personal contact. Avoid continuous or repetitive breathing of dust. Use only with adequate ventilation. Protect skin. Avoid dust formation and ignition sources.
	This product may be stored up to one year in a sealed container. Containers should be stored in a cool, dry area. Extended storage at elevated temperatures or exposure to direct heat or sunlight could reduce product life. Keep containers sealed when not in use.
	For more detailed information please refer to the material safety data sheet.
Packing	PowerSorb™ 328 is supplied in 25Kg Carton Box or 40Kg Fiber Drum.
Note	All information in the leaflet is based on our present knowledge and experience. We reserve the right to make any changes according to technological progress or further developments. Performance of the product described herein should be verified by testing.
	We specifically disclaim any other express or implied warranty of fitness for a particular purpose or merchantability.
	We disclaim liability for any incidental or consequential damages.