

PowerNox™ 1135 Phenolic Antioxidant

Introduction	PowerNox [™] 1135 is a primary antioxidant for organic polymers. PowerNox [™] 1135 exhibits a synergistic effect in combination with phosphites. And it is an Effective, non-discoloring stabilizer that provides excellent long-term stability.		
Chemical Name	Octyl-3,5-di-tert-butyl-4-hydroxy-hydrocinnamate		
	Synonym: Benzenepropanoic acid 3,5-bis(1,1-dimethylethyl)-4-hydroxy-, C7-9-branched alkyl esters		
CAS Number	125643-61-0		
EINECS Number	406-040-9		
Chemical Structure	(CH ₃) ₃ C HO (CH ₃) ₃ C (CH ₃) ₃ C		
Chemical Formula	$C_{25}H_{42}O_3$		
Molecular Weight	390		
Physical Properties	Appearance	Colorless to Slightly Yellow Liquid	
	Melting Point [°C]	156-161	
	Viscosity [25°C, cps]	220	
	Specific Gravity [20°C]	0.95-1.00	
	Water Content (%)	Max.0.1	
	Acid (mg KOH/g)	Max.1.00	
	Purity (%)	Min.98	
Solubility	Solubility [20°C]	% w/w	

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	Acetone	>50
	Benzene	>50
	Chloroform	57
	Ethyl acetate	>50
	n-Hexane	>50
	Methanol	>50
	Dichloromethane	>50
	Polyether Polyol	>50
	Polyester Polyol	<10
	Water	<0.01
	Walei	<0.01
Benefits & Applications	PowerNox [™] 1135 can be used in a wide range of polymers such as PVC ABS, PE, Rubbers such as SBR, BR & NBR, synthetic fibers, waxes, fats oils and lubricants.	
	PowerNox [™] 1135 can be used with benzotriazoles or HALS for thermal and light stabilization in outdoor applications.	
	PowerNox™ 1135 can be used combination with liquid PowerNo	
Handling & Storage	In accordance with good industrial practice, handle with care and avoid unnecessary personal contact. Avoid continuous or repetitive breathing of dust. Use only with adequate ventilation. Protect skin. Avoid dust formation and ignition sources. This product may be stored up to one year in a sealed container. Container should be stored in a cool, dry area. Extended storage at elevated temperatures or exposure to direct heat or sunlight could reduce product life. Keep containers sealed when not in use.	
	For more detailed information pleas	e refer to the material safety data sheet.
Packing	PowerNox™ 1135 is supplied in 200	Kg Epoxy Coating Steel Drum.
Note		ased on our present knowledge and to make any changes according to



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technological progress or further developments. Performance of the product described herein should be verified by testing.

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